

Date: Monday, 2/26/2007 3:21:07 PM
 User: Eric Charbonneau

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	DOOR DOUBLER
Job Number	30973		
Estimate Number	12681		
P.O. Number	N/A	Part Number	D35943
This Issue	2/26/2007	Drawing Number	D3594 UNDER REVIEW
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	U/R
Previous Run	30496	Material	N/A
Written By	<i>John</i> 07-02-07	Due Date	3/5/2007
Checked & Approved By		Qty:	2
Comment	Est Rev :A New Issue 07-01-22 EC	Um:	Each

Additional Product

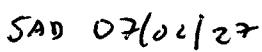
Job Number:	
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Seq. #:	Machine Or Operation:	Description:
1.0	M6061T6S080	6061-T6 .080 Sheet
		

Comment: Qty.: 0.5355 sf(s)/Unit Total : 1.0710 sf(s)
 6061-T6 .080 Sheet
 Batch: M103639

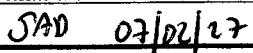
SAD 07/02/27 

2.0	WATER JET	FLOW WATER JET
		

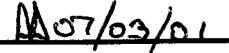
Comment: FLOW WATER JET
 1-Cut as per Dwg D3594
 Dwg Rev: Under Review
 Prog Rev: M → SAD 07/02/27 

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		

Comment: INSPECT PARTS AS THEY COME OFF MACHINE  

4.0	QC8	SECOND CHECK
		

Comment: SECOND CHECK  

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07/02/27 

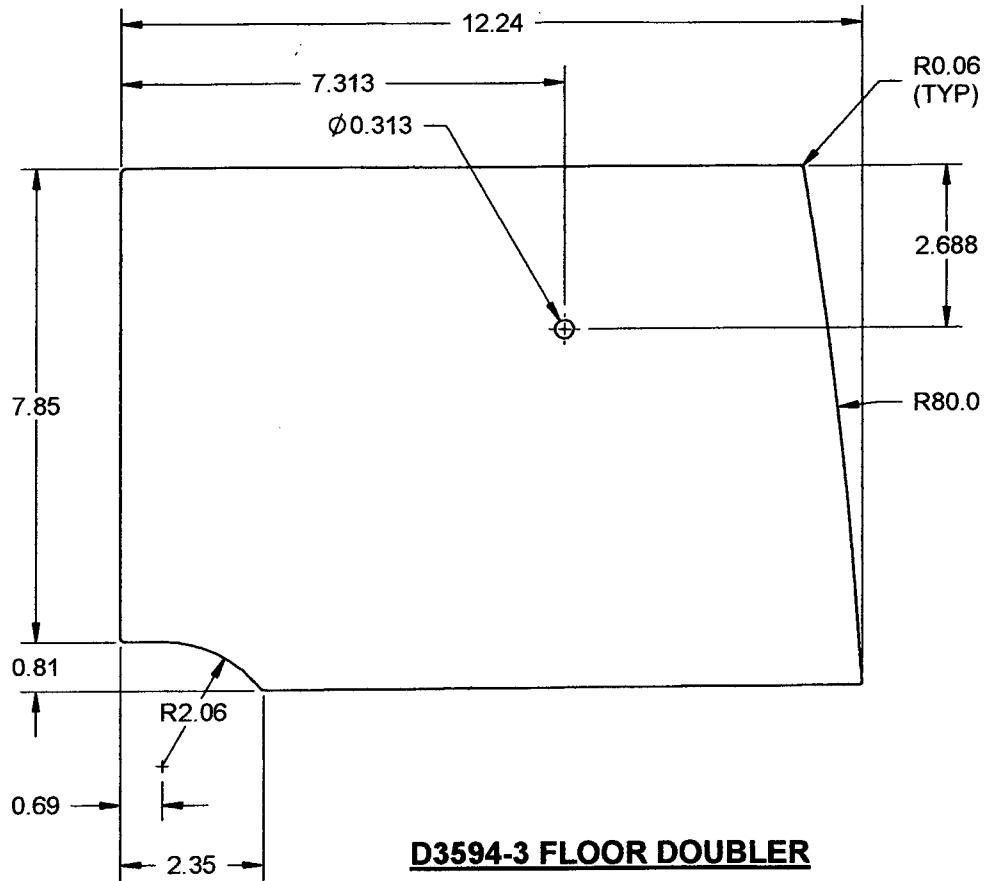
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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: DOOR DOUBLER
Job Number: 30973		Part Number: D35943
Job Number: 		
Seq. #:	Machine Or Operation:	Description:
6.0	QC5 	INSPECT WORK TO CURRENT STEP ENGINEERING APPROVAL  (2) 07.03.01
Comment: INSPECT WORK TO CURRENT STEP		
7.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>1 Man 1 Stair 07/3/02</i> More will let us know if good		
8.0	QC21 	FINAL INSPECTION/W/O RELEASE  (2) 07/03/01
Comment: FINAL INSPECTION/W/O RELEASE <i>Proj. 00071</i>		
Job Completion  <i>07/03/08</i>		

PRELIMINARY ISSUE

DESIGN <i>BS</i>	DRAWN BY <i>BS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>PH</i>	APPROVED	DRAWING NO. D3594
DATE 07.01.29		REV. A SHEET 2 OF 2 TITLE FLOOR DOUBLER SCALE 1:3



NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK, PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3594-3" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD	Work Order:	30973
Description:	Part Number:	D35943
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	SAY
Date:	07/02/27

Audited by:	<u>AA</u>
Date:	07/03/01

Prototype Approval:	<i>S</i>
Date:	07.03.01

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	